
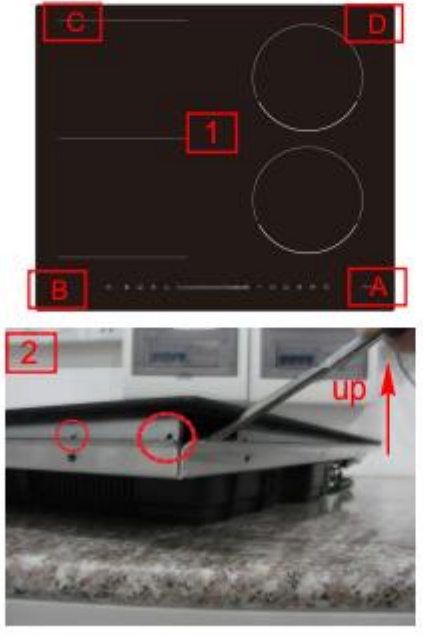



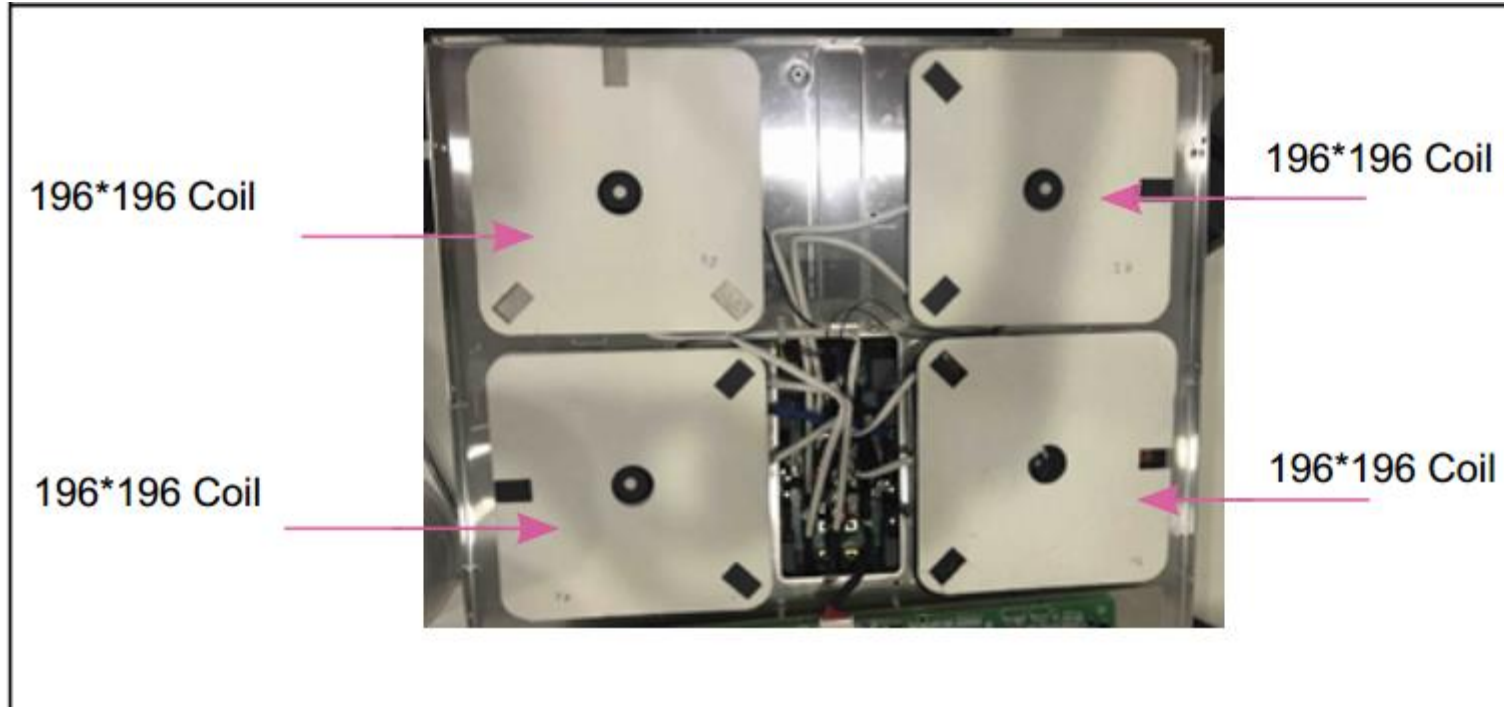
Ceramic Plate

Parts	Explanation Photo	Explanation
Ceramic Glass		<ol style="list-style-type: none">1. Disconnect power.2. Remove 12 screws from 4 edges (3 screws each edge) that are locking the ceramic glass with the radiator board.
		<ol style="list-style-type: none">3. Use the shape "-" group to lift the ceramic glass from the radiator board at the points shown in image 1 (A) with the height shown in image 2 (lift until screw holes are above the radiator board). After taking the same operations at points (B), (C) and (D) shown in image 1, the ceramic glass will be able to be removed from the radiator board.4. After replacing the ceramic glass, lock the ceramic glass to the radiator board by screws.



Display board

Parts	Explanation Photo	Explanation
Display board		<ol style="list-style-type: none"><li data-bbox="1070 582 1479 691">1. Lift up the display board. (The display board is fixed by 4 plastic buckle)<li data-bbox="1070 725 1412 753">2. Disconnect all sub-wire.<li data-bbox="1070 788 1447 816">3. Replace the display board.



Coil groupware



Coil groupware

<p>Coil groupware</p>		<ol style="list-style-type: none">1. Remove the 8 screws2. Pull out four terminals.3. Replace the coil groupware
		

Coil groupware

Parts	Explanation Photo	Explanation
PCB		4. Remove the 9 screws 5. Lift up the support aluminum plate.
		

PCB & ACCESSORIAL POWER BOARD

PCB




1. There are 2 Power boards and 1 accessorial power board.

Accessorial power board

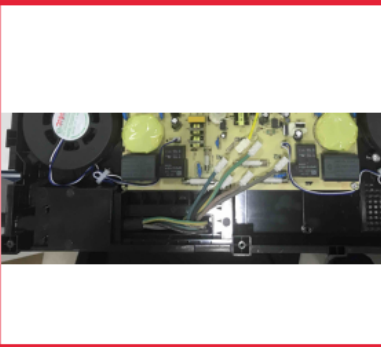
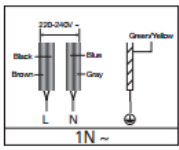
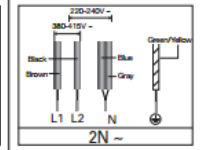
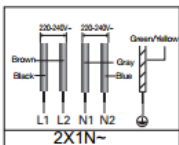



2. Disconnect all wire.
Remove the 3screws.
3. Replace the accessorial power board. Arrange all wire properly.

Power board

Parts	Explanation Photo	Explanation
Power board		<ol style="list-style-type: none"><li data-bbox="1263 562 1727 648">2. Disconnect all wire. Remove the 2 screws.<li data-bbox="1263 676 1727 762">3. Replace the power board. Arrange all wire properly.

Power Cord

Parts	Explanation Photo	Explanation
<p>Power Cord</p>	<div data-bbox="730 282 1112 625" style="border: 2px solid red; padding: 5px;">  </div> <div data-bbox="730 715 909 772" style="border: 1px solid gray; padding: 2px;"> <p>• 1N ~</p> </div> <div data-bbox="909 715 1112 772" style="border: 1px solid gray; padding: 2px;"> <p>• 2N ~ : Separate the 2-phase wires (L1 and L2) before connection.</p> </div> <div data-bbox="730 782 909 929" style="border: 1px solid gray; padding: 2px;">  </div> <div data-bbox="909 782 1112 929" style="border: 1px solid gray; padding: 2px;">  </div> <div data-bbox="730 953 909 1096" style="border: 1px solid gray; padding: 2px;">  </div> <div data-bbox="730 1110 1112 1153" style="border: 1px solid gray; padding: 2px;"> <p> For correct supply connection, follow the wiring diagram attached near the terminals.</p> </div>	<ol style="list-style-type: none"> 1. Disconnect all wire. 2. Replace the power cord. 3. After finishing service, connect the power cable properly to main power supply.